



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D412-698-023

Job Sheet 193576



009471 A

Part No: D412-698-023

Job Qty: 1 pcs

Part Name: Automatic Door Opener (fits LH or RH)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/16/19

Job Tracking No:

Created By: Jennifer Renwick

Due Date: 5/29/19

Type: Stock

Description: SIOP

Note: IIN-D412-698 REV.G IPP Rev:A New Issue 07-07-12 JLM IPP rev B ecn 1207 08.07.03 EC verified by:LL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	5/29/19	5/29/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		
							Packaging 1 - 32		
							Packaging 1 - 33		
							Packaging 1 - 34		
							Packaging 1 - 35		
							Packaging 1 - 36		
120	QC 4	1 pcs	5/29/19	5/29/19	0.00	0.00	QC 4 - 28		
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		
							QC 4 - 46		
							QC 4 - 68		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S175710



Part: D412-698-023

Job No: 193576

Serial No/Batch: S175710

Revision: G

Inspector:

Exp Date:

Instructions: TC STC SH92-43 Issue 5, FAA STC SR014461

Plex 4/16/19 3:00 PM Dart.Renwick.Jennifer

130 Packaging 3-1 - Stock - B4B 1 pcs	5/29/19	0.00 0.00	Packaging 3 - 1 - B4B	DAS
			Packaging 3 - 2 - B4B	FD 46 APR 26 2019
			Packaging 3 - 3 - B4B	9-89
			Packaging 3 - 4 - B4B	
			Packaging 3 - 5 - B4B	
			Packaging 3 - 6 - B4B	
			Packaging 3 - 7 - B4B	
			Packaging 3 - 8 - B4B	
			Packaging 3 - 9 - B4B	
			Packaging 3 - 10 - B4B	
			Packaging 3 - 11 - B4B	
			Packaging 3 - 12 - B4B	
			Packaging 3 - 13 - B4B	
			Packaging 3 - 14 - B4B	
			Packaging 3 - 15 - B4B	
			Packaging 3 - 16 - B4B	
			Packaging 3 - 17 - B4B	
			Packaging 3 - 18 - B4B	
			Packaging 3 - 19 - B4B	
			Packaging 3 - 20 - B4B	
			Packaging 3 - 21 - B4B	
			Packaging 3 - 22 - B4B	
			Packaging 3 - 23 - B4B	
			Packaging 3 - 24 - B4B	
			Packaging 3 - 25 - B4B	
			Packaging 3 - 26 - B4B	
			Packaging 3 - 27 - B4B	
			Packaging 3 - 28 - B4B	
			Packaging 3 - 29 - B4B	
			Packaging 3 - 30 - B4B	
			Packaging 3 - 31 - B4B	
			Packaging 3 - 32 - B4B	
			Packaging 3 - 33 - B4B	
			Packaging 3 - 34 - B4B	
			Packaging 3 - 35 - B4B	
			Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	5/29/19	0.00 0.00	DC - 1 - B4B
				DC - 2 - B4B
140 QC 21 - FG	1 pcs	5/29/19	0.00 0.00	QC 21 - FG - 21
				QC 21 - FG - 70
				QC 21 - SA - 53
Part Op 110 - (Pick Kit) Descriptions: 120 - (QC4- 100% Inspect kits for completeness) 130 - (Identify as per dwg & Stock Location: _____) 135 - (Document Control) Photocopy bluefile & type labels per PPP D412-698-023 CHG003 140 - (QC21- Final Inspection - Work Order Release)				

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3552-11	Door Prop	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5163045
D3594-043	Floor Doubler Assembly, LH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5161476
D3594-044	Floor Doubler Assembly, RH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5161480
D3594-5	Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5161439
D3622-1	Ball Stud	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	513666X 5160961X 1
MS20426AD4-4	Rivet	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5113854
MS21073L5	Anchor Nut	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5123467
NAS1149D0516J	Washer	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5002015

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D3552-11	1	17	0
	D3594-043	1	10	0
	D3594-044	1	13	0
	D3594-5	1	21	0
	D3622-1	2	17	0
	MS20426AD4-4	2	2,268	0
	MS21073L5	1	24	0
	NAS1149D0516J	2	416	0

Part Specifications

Specifications could not be found.

Plex 4/16/19 3:00 PM Dart.Renwick.Jennifer

7.0 PARTS LIST – PILOT DOOR MODIFICATION KITS

Qty -015	Qty -023	Part Number	Description
X		D412-698-015	DOOR SUPPORT KIT
	X	D412-698-023	AUTOMATIC DOOR OPENER KIT
2		D3200-1	DOOR POST BLOCK
2		D3200-3	DOOR WEDGE
2		D3201-1	DOUBLER
1		D3201-3	ANGLE
1		D3201-4	ANGLE
	1	D3552-11	GAS SPRING
	1	D3594-5	DOOR DOUBLER
	1	D3594-043	FLOOR DOUBLER ASSEMBLY, LH
	1	D3594-044	FLOOR DOUBLER ASSEMBLY, RH
	2	D3622-1	BALL STUD
	1	MS21073L5	ANCHOR NUT
	2	MS20426AD4-4	RIVET
12		NAS1149D0332J	WASHER (AN960JD10L)
	2	NAS1149D0516J	WASHER (AN960JD516L)
12		MS21042L3	NUT (OR MS21042-3)
12		MS24693-S277	SCREW

• COPYRIGHT © 2003 BY DART AEROSPACE LTD •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: G

Date: 17.11.23